

Work Order ID 130102

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Item ID: D4638-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cabin Light
Start Date: 2/23/15 Start Qty: 15.00 ***15*** Cust Item ID:
Required Date: 9/30/15 Req'd Qty: 15.00 ***15*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4638	A

100

0.00

100

Purchasing

Purchasing

Memo

Issue P/O: 26149
Purchase Part Number:
ELD45-1090002-00
Supplier: EMTEQ
Supplier: Bruce Aerospace
Certificate of conformity is required
Add in comment STC # 12-54

0.00

CZ 15/02/23 15

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

0.00

Cancel - CZ MAR 30 2017

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D4638-1

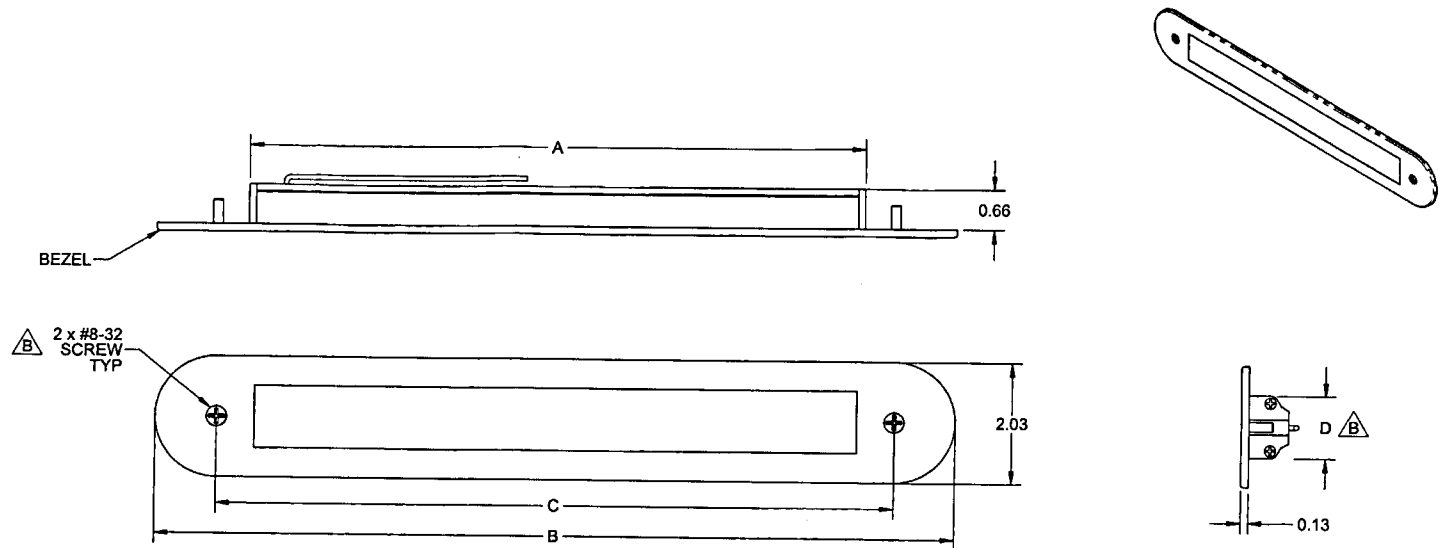
Required Date: 9/30/15

Required Qty: 15.00

Comments: IPP revA 12.05.31 new issue EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ELD45-1090002-00		Purchased	No				Each	0.0000		15			
FI D45-1090002-00									**				
LED Light													

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	VOLTAGE CONFIGURATION	POWER	CIRCUIT 1 LED COLOR	CIRCUIT 2 LED COLOR	A	B	C	D	BEZEL COLOR	WEIGHT MAX
D4638-1	LED LIGHT	EMTEQ	ELD45-1090002-00	28 V	28 VDC, 240 mA MAX	WHITE	WHITE	10.22	12.50	11.25	1.05	UNFINISHED	120 G/0.26 lb
		BRUCE AEROSPACE	BR9741-401-001	24 V	24 VDC, 250 mA MAX			10.00			1.02		

D4638-X LED LIGHT

RELEASED

2015 JAN 26

ECN 14-634

NOTES:

- 1) POSSIBLE SUPPLIER: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: SEE TABLE

B	ADDED VENDOR & VENDOR P/N (ZN B6-1, B7-1); SCREWS ADDED (ZN C6-1)	RF	15.01.05
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO.	REV. B
MFG. APPR.	DL	D4638	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LED LIGHT	NTS
DATE	15.01.05	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

W/O 130102